

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product identifier : REP/5LK Hardener
Product name : Hardener for REP/5LK Kit
Product type : Liquid.
Other means of identification : 1250034083
Date of issue/ Date of revision : 19 February 2026
Version : 1.52
Date of previous issue : 13 December 2025

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

1.3 Details of the supplier of the safety data sheet

U-POL LTD,
DENINGTON ROAD,
WELLINGBOROUGH,
NN8 2QH
+44 (0) 1933 230310
sds-competence@axalta.com

e-mail address of person responsible for this SDS : sds-competence@axalta.com

U-POL NETHERLANDS B.V,
DE GEER 14,
4004LT TIEL,
NETHERLANDS
+31 20 240 2216
sds-competence@axalta.com

1.4 Emergency telephone number

Supplier

Telephone number : +(44)-870-8200418

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

SECTION 2: Hazards identification

Flam. Liq. 3, H226
 Skin Irrit. 2, H315
 Eye Irrit. 2, H319
 STOT SE 3, H335
 STOT SE 3, H336
 STOT RE 2, H373
 Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown toxicity : 8.5 percent of the mixture consists of component(s) of unknown acute oral toxicity
 8.5 percent of the mixture consists of component(s) of unknown acute dermal toxicity
 8.5 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

Ingredients of unknown ecotoxicity : Contains 8.5% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms : 

Signal word : Warning

Contains : Reaction mass of ethylbenzene and xylene

Hazard statements : H226 - Flammable liquid and vapour.
 H315 - Causes skin irritation.
 H319 - Causes serious eye irritation.
 H335 - May cause respiratory irritation.
 H336 - May cause drowsiness or dizziness.
 H373 - May cause damage to organs through prolonged or repeated exposure.
 H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P273 - Avoid release to the environment.
 P260 - Do not breathe vapour.
 P264 - Wash hands thoroughly after handling.

Response : P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage : Not applicable.

Disposal : Not applicable.

Supplemental label elements : EUH208 - Contains Fatty acids, linseed-oil, reaction products with 2-amino-2-(hydroxymethyl)-1,3-propanediol and formaldehyde, methyl methacrylate, N-BUTYL METHACRYLATE and 2-hydroxyethyl acrylate. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

2.3 Other hazards

Hardener for REP/5LK Kit

SECTION 2: Hazards identification

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119539452-40 EC: 905-588-0	≥25 - ≤50	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4	≥10 - ≤17	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
ISO AMYLACETATE	REACH #: 01-2119548408-32 EC: 204-662-3 CAS: 123-92-2 Index: 607-130-00-2	≤2.6	Flam. Liq. 3, H226 EUH066	[1] [2]
Fatty acids, linseed-oil, reaction products with 2-amino-2-(hydroxymethyl)-1,3-propanediol and formaldehyde	REACH #: 01-2120771590-53 EC: 279-510-2 CAS: 80584-99-2	<1	Skin Sens. 1B, H317 Aquatic Chronic 3, H412	[1]
methyl methacrylate	REACH #: 01-2119452498-28 EC: 201-297-1 CAS: 80-62-6	<1	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
N-BUTYL METHACRYLATE	REACH #: 01-2119486394-28 EC: 202-615-1 CAS: 97-88-1	≤0.3	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 STOT SE 3, H335	[1]
2-hydroxyethyl acrylate	REACH #: 01-2119459345-34 EC: 212-454-9 CAS: 818-61-1 Index: 607-072-00-8	≤0.12	Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

SECTION 3: Composition/information on ingredients

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

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SECTION 4: First aid measures

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂, powders, water spray.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

SECTION 7: Handling and storage

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.
 In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
 Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type.
 Keep away from heat, sparks and flame. No sparking tools should be used.
 Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.
 Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
 Put on appropriate personal protective equipment (see Section 8).
 Never use pressure to empty. Container is not a pressure vessel.
 Always keep in containers made from the same material as the original one.
 Comply with the health and safety at work laws.
 Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonnes	50000 tonnes

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

n-butyl acetate

EH40/2005 WELs (United Kingdom (UK), 1/2020)

STEL 15 minutes: 966 mg/m³.
 STEL 15 minutes: 200 ppm.
 TWA 8 hours: 724 mg/m³.
 TWA 8 hours: 150 ppm.

ISO AMYLACETATE

EH40/2005 WELs (United Kingdom (UK), 1/2020) [pentyl acetates (all isomers)]

STEL 15 minutes: 541 mg/m³.
 STEL 15 minutes: 100 ppm.
 TWA 8 hours: 50 ppm.
 TWA 8 hours: 270 mg/m³.

methyl methacrylate

EH40/2005 WELs (United Kingdom (UK), 1/2020)

STEL 15 minutes: 416 mg/m³.
 STEL 15 minutes: 100 ppm.
 TWA 8 hours: 208 mg/m³.
 TWA 8 hours: 50 ppm.

SECTION 8: Exposure controls/personal protection

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name

Result

Reaction mass of ethylbenzene and xylene

DNEL - Workers - Long term - Dermal

212 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Inhalation

221 mg/m³

Effects: Systemic

n-butyl acetate

DNEL - Workers - Short term - Dermal

11 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Oral

2 mg/kg bw/day

Effects: Systemic

DNEL - General population - Short term - Oral

2 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Dermal

3.4 mg/kg bw/day

Effects: Systemic

DNEL - General population - Short term - Dermal

6 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Short term - Dermal

11 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Inhalation

12 mg/m³

Effects: Systemic

DNEL - General population - Long term - Inhalation

35.7 mg/m³

Effects: Local

DNEL - General population - Short term - Inhalation

300 mg/m³

Effects: Local

DNEL - General population - Short term - Inhalation

300 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Inhalation

SECTION 8: Exposure controls/personal protection

300 mg/m³
Effects: Local

DNEL - Workers - Short term - Inhalation
 600 mg/m³
Effects: Local

DNEL - Workers - Short term - Inhalation
 600 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
 300 mg/m³
Effects: Systemic

ISO AMYLACETATE

DNEL - General population - Long term - Oral
 1.47 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Dermal
 1.47 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Dermal
 2.95 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
 5.1 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
 20.8 mg/m³
Effects: Systemic

Fatty acids, linseed-oil, reaction products
 with 2-amino-2-(hydroxymethyl)
 -1,3-propanediol and formaldehyde

DNEL - Workers - Long term - Dermal
 0.467 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Inhalation
 1.64 mg/m³
Effects: Systemic

methyl methacrylate

DNEL - General population - Short term - Dermal
 1.5 mg/cm²
Effects: Local

DNEL - General population - Long term - Dermal
 1.5 mg/cm²
Effects: Local

DNEL - Workers - Short term - Dermal
 1.5 mg/cm²
Effects: Local

DNEL - Workers - Long term - Dermal
 1.5 mg/cm²
Effects: Local

DNEL - General population - Long term - Oral
 8.2 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Dermal

SECTION 8: Exposure controls/personal protection

8.2 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Dermal

13.67 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Inhalation

74.3 mg/m³

Effects: Systemic

DNEL - General population - Long term - Inhalation

104 mg/m³

Effects: Local

DNEL - General population - Short term - Inhalation

208 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

208 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

348.4 mg/m³

Effects: Systemic

DNEL - Workers - Short term - Inhalation

416 mg/m³

Effects: Local

N-BUTYL METHACRYLATE

DNEL - General population - Long term - Dermal

3 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Dermal

5 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Inhalation

66.5 mg/m³

Effects: Systemic

DNEL - General population - Long term - Inhalation

366.4 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

409 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

415.9 mg/m³

Effects: Systemic

2-hydroxyethyl acrylate

DNEL - Workers - Long term - Inhalation

2.4 mg/m³

Effects: Local

PNECs

Product/ingredient name

Result

Hardener for REP/5LK Kit

SECTION 8: Exposure controls/personal protection

Reaction mass of ethylbenzene and xylene

Fresh water

0.327 mg/l

Marine water

0.327 mg/l

Sewage Treatment Plant

6.58 mg/l

Fresh water sediment

12.46 mg/kg dwt

Marine water sediment

12.46 mg/kg dwt

Soil

2.31 mg/kg

n-butyl acetate

Soil

0.09 mg/kg

Fresh water

0.18 mg/l

Sewage Treatment Plant

35.6 mg/l

Marine water

0.018 mg/l

Fresh water sediment

0.981 mg/kg

Marine water sediment

0.098 mg/kg

ISO AMYLACETATE

Fresh water

0.011 mg/l

Marine water

0.001 mg/l

Fresh water sediment

0.335 mg/kg

Marine water sediment

0.034 mg/kg

Sewage Treatment Plant

30 mg/l

Soil

0.06 mg/kg dwt

methyl methacrylate

Fresh water

0.94 mg/l

Fresh water sediment

10.2 mg/kg dwt

Marine water

0.094 mg/l

Marine water sediment

SECTION 8: Exposure controls/personal protection

1.02 mg/kg dwt

Soil

1.48 mg/kg dwt

Sewage Treatment Plant

10 mg/l

8.2 Exposure controls

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Use safety eyewear designed to protect against splash of liquids.

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves : Duration / breakthrough time: <1 hour,
Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)
Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)

The recommendation for the type or types of glove to use when handling this product is based on information from the following source:

Expert judgment

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
A management program to ensure safe use including proper fitting, training on handling, duration of use, cleaning and replacement of respirators must be in place.
Recommended:
EN 140 filter mask with AXP3 or ABEK2P3 filter according to EN 14387 or pressurized air respirator according to EN 14594.
Depending on the risk assessment of the workplace, other respirator types might be

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SECTION 8: Exposure controls/personal protection

selected.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

Environmental exposure controls : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Red.
Odour : Not available.
Odour threshold : Not available.
Melting point/freezing point : Technically not possible to measure
Initial boiling point and boiling range : 125 to 142°C (257 to 287.6°F)
Flammability (solid, gas) : Not available.
Upper/lower flammability or explosive limits : Lower: 1%
 Upper: 7.5%
 Not available.
Flash point : Closed cup: 24.83°C (76.7°F)
Auto-ignition temperature : 379°C (714.2°F)
Decomposition temperature : Not applicable.
pH : Not applicable.
Viscosity : Dynamic (room temperature): >122 mPa·s
 Kinematic (room temperature): >126 mm²/s
 Kinematic (40°C): Not available.

Solubility(ies) :

Media	Result
cold water	Very slightly soluble

Solubility in water : Not available.
Miscible with water : No.
Partition coefficient: n-octanol/ water : Not applicable.
Vapour pressure : 0.69 kPa (5.14 mm Hg)
Relative density : Not available.
Density : 0.965 g/cm³
Vapour density : Not available.
Explosive properties : Not available.
Oxidising properties : Not available.
Weight volatiles : 63.4 % (w/w)
VOC content : 63 % (w/w) (2010/75/EU)

9.2 Other information

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SECTION 9: Physical and chemical properties

9.2.1 Information with regard to physical hazard classes

Further information Not available.

9.2.2 Other safety characteristics

Miscible with water : No.

Further information Not available.

room temperature (=20°C)

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name

Reaction mass of ethylbenzene and xylene

Result

Rat - Oral - LD50

3523 to 4000 mg/kg

Rabbit - Dermal - LD50

121236 mg/kg

Rat - Inhalation - LC50 Vapour

6350 to 6700 ppm [4 hours]

n-butyl acetate

Rat - Oral - LD50

10768 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Lung, Thorax, or Respiration - Other changes Liver - Other changes

Rabbit - Dermal - LD50

>17600 mg/kg

Rat - Inhalation - LC50 Vapour

21.1 mg/l [4 hours]

ISO AMYLACETATE

Rabbit - Dermal - LD50

7400 mg/kg

SECTION 11: Toxicological information

methyl methacrylate

Rat - Oral - LD50

7872 mg/kg

Toxic effects: Behavioral - Muscle weakness Behavioral - Coma Lung, Thorax, or Respiration - Respiratory depression

Rabbit - Dermal - LD50

>5 g/kg

Toxic effects: Skin After systemic exposure - Dermatitis, other

Rat - Inhalation - LC50 Vapour

78000 mg/m³ [4 hours]

N-BUTYL METHACRYLATE

Rat - Oral - LD50

16 g/kg

Rat - Dermal - LD50

17900 mg/kg

Rat - Inhalation - LC50 Vapour

29 mg/l [4 hours]

2-hydroxyethyl acrylate

Rat - Oral - LD50

548 mg/kg

Toxic effects: Behavioral - Muscle weakness Lung, Thorax, or Respiration - Dyspnea Other - Hair

Rat - Dermal - LD50

1001 mg/kg

Conclusion/Summary [Product] : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	N/A	2388.9	N/A	24.1	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	11	N/A
n-butyl acetate	10768	N/A	N/A	21.1	N/A
ISO AMYLACETATE	N/A	7400	N/A	N/A	N/A
methyl methacrylate	7872	N/A	N/A	78	N/A
N-BUTYL METHACRYLATE	16000	17900	N/A	29	N/A
2-hydroxyethyl acrylate	548	300	N/A	N/A	N/A

Skin corrosion/irritation

Product/ingredient name

N-BUTYL METHACRYLATE

Result

Rabbit - Skin - Mild irritant

Amount/concentration applied: 500 uL

2-hydroxyethyl acrylate

Rabbit - Skin - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 10 mg

Rabbit - Skin - Moderate irritant

Amount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

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SECTION 11: Toxicological information

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Product/ingredient name

Fatty acids, linseed-oil, reaction products with 2-amino-2-(hydroxymethyl)-1,3-propanediol and formaldehyde

Result

Mouse - skin
OECD 429
Result: Sensitising

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

Reaction mass of ethylbenzene and xylene
n-butyl acetate
methyl methacrylate
N-BUTYL METHACRYLATE

Result

STOT SE 3, H335 (Respiratory tract irritation)
STOT SE 3, H336 (Narcotic effects)
STOT SE 3, H336 (Narcotic effects)
STOT SE 3, H335 (Respiratory tract irritation)
STOT SE 3, H335 (Respiratory tract irritation)

Specific target organ toxicity (repeated exposure)

Product/ingredient name

Reaction mass of ethylbenzene and xylene

Result

STOT RE 2, H373

Aspiration hazard

Product/ingredient name

Result

SECTION 11: Toxicological information

Reaction mass of ethylbenzene and xylene

ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Short term exposure**

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name

Reaction mass of ethylbenzene and xylene

Result

Acute - LC50

OECD 203

Fish - Trout - *Oncorhynchus mykiss*

2.6 mg/l [96 hours]

Acute - LC50

OECD 202

Daphnia - Daphnia - *Daphnia magna*

1 mg/l [24 hours]

Acute - EC50

OECD 201

Algae - Algae - *Selenastrum capricornutum*

2.2 mg/l [73 hours]

Chronic - NOEC

OECD 301F

Micro-organism - Activated sludge - *Activated sludge*

16 mg/l [28 days]

n-butyl acetate

Acute - LC50 - Marine water

Fish - Inland silverside - *Menidia beryllina*

185 ppm [96 hours]

Effect: Mortality

ISO AMYLACETATE

Acute - LC50

Fish - (*Danio rerio*)

11.1 mg/l [96 hours]

Acute - LC50

Daphnia - Daphnia

26.3 mg/l [48 hours]

Fatty acids, linseed-oil, reaction products with 2-amino-2-(hydroxymethyl)-1,3-propanediol and formaldehyde

Acute - EC50

OECD 202

Daphnia - Daphnia

4600 mg/l [48 hours]

Acute - LC50

OECD 203

Fish - *Danio rerio*

1000000 mg/l [96 hours]

EC50 - Fresh water

OECD 201

Algae - Algae

15 mg/l [72 hours]

Chronic - NOEC

OECD 201

Algae - Algae

12 mg/l [72 hours]

methyl methacrylate

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Adult

130 mg/l [96 hours]

Effect: Mortality

N-BUTYL METHACRYLATE

Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna* - Neonate

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SECTION 12: Ecological information

Age: <24 hours
 2.6 mg/l [21 days]
Effect: Reproduction

2-hydroxyethyl acrylate

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Juvenile
 (Fledgling, Hatchling, Weanling)

Age: 28 to 34 days; Size: 20.9 mm; Weight: 0.134 g
 4800 µg/l [96 hours]
Effect: Mortality

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Product/ingredient name

Result

2-hydroxyethyl acrylate

EU
 78% [28 days] - Readily

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, linseed-oil, reaction products with 2-amino-2-(hydroxymethyl)-1,3-propanediol and formaldehyde	-	-	Not readily
2-hydroxyethyl acrylate	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Reaction mass of ethylbenzene and xylene	3.16	-	Low
n-butyl acetate	2.3	-	Low
ISO AMYLACETATE	-	28.1	Low
methyl methacrylate	1.38	-	Low
butyl methacrylate	2.99	-	Low
2-hydroxyethyl acrylate	-0.17	-	Low

12.4 Mobility in soil

Soil/water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

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SECTION 12: Ecological information

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
Reaction mass of ethylbenzene and xylene	N/A	N/A	N/A	Yes	N/A	N/A	N/A
n-butyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
ISO AMYLACETATE	No	N/A	No	No	No	N/A	No
Fatty acids, linseed-oil, reaction products with 2-amino-2-(hydroxymethyl)-1,3-propanediol and formaldehyde	No	N/A	N/A	No	N/A	N/A	N/A
methyl methacrylate	No	N/A	N/A	No	N/A	N/A	N/A
N-BUTYL METHACRYLATE	No	N/A	N/A	No	N/A	N/A	N/A
2-hydroxyethyl acrylate	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Waste catalogue

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.





Type of packaging	Waste catalogue
	15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

Hardener for REP/5LK Kit

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.

Additional information

ADR/RID : **Tunnel code** (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
mixture	≥90	3

Labelling : Not applicable.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

Hardener for REP/5LK Kit

SECTION 15: Regulatory information

Product/ingredient name	List name	Name on list	Classification	Notes

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- IMO = International Maritime Organization
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
✔ Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

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SECTION 16: Other information

H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Notice to reader

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SECTION 16: Other information