SAFETY DATA SHEET

Section 1. Identification

Product identifier : UP0923

Product name : FANTASTIC GLASS

Date of issue : 7/7/2026

Version : 5.01

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Putty.

Uses advised against : Not for sale to or use by consumers.

Supplier's details : U-POL US Inc.
50 Applied Bank Blvd.
Suite 300
Glen Mills, Pennsylvania 19342
T (610) 746 7081
technicalsupport@u-pol.com

Product information (855) 6-AXALTA

Emergency telephone number : CHEMTREC: +44 (0) 870 8200418 (24 hrs)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1B
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Section 2. Hazards identification

Hazard statements : H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H332 - Harmful if inhaled.
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 - May cause respiratory irritation.
H350 - May cause cancer.
H361 - Suspected of damaging fertility or the unborn child.
H372 - Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
P280 - Wear protective gloves, protective clothing and eye or face protection.
P284 - Wear respiratory protection.
P260 - Do not breathe dust.
P270 - Do not eat, drink or smoke when using this product.
P264 - Wash hands thoroughly after handling.

Response : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.
P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	Synonyms	%	Identifiers
Vinyl benzene	Benzene, ethenyl-; Ethenylbenzene; Vinylbenzene; Styrol; Styrene monomer; Phenylethylene; Styrene, monomer; Styrene - monomer; Cinnamol; Cinnamene; Styrolene	≥10 - ≤30	CAS: 100-42-5
glass, oxide, chemicals	Glass, oxide; Glassy sodium phosphate; Lead borosilicate glass enamel flux; Sodium calcium magnesium polyphosphate; Sodium calcium	≥1 - ≤5	CAS: 65997-17-3

Section 3. Composition/information on ingredients

	magnesium silica polyphosphate; Sodium calcium polyphosphate; Sodium zinc potassium polyphosphate; glass flakes (CAS RN 65997-17-3): — of a thickness of 0,3 µm or more but not more than 10 µm, and — coated with titanium dioxide (CAS RN 13463-67-7) or iron oxide (CAS RN 18282- 10-5); Fibrous glass; glass, fibrous; Glass		
XYLENE	Benzene, dimethyl-; Xylol; Benzene, dimethyl-, mixed isomers; xylene, mixed isomers, pure; xylene, crude; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); Benzene, dimethyl-,; Xylene (mixed); xylene (total); Xylenes; Dimethylbenzene	≥1 - ≤5	CAS: 1330-20-7
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin; epoxy resin; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chloromethyl)oxirane; Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane; phenol, 4,4′-(1-methylethylidene)bis-, polymer with 2-(chloromethyl)oxirane; oxirane, (chloromethyl)-, polymer with 4,4′-(1-methylethylidene)bis [phenol]; Bisphenol A, epichlorohydrin polymer; Epichlorohydrin, bisphenol A resin; poly{(4,4'-propane-2,2-diyldiphenol)-co-[2-(chloromethyl)oxirane]}; BADGE; DGEBPA; diglycidyl ether of bis¬phenol A; bisphenol A diglycidyl ether resin; (bisphenol A)-epichloridrin copolymer	≥0.1 - ≤1	CAS: 25068-38-6
ethylbenzene	Benzene, ethyl-; Phenylethane;	≥0.1 - ≤1	CAS: 100-41-4

Section 3. Composition/information on ingredients

	Ethylbenzol; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); EB; Mono-(or di-) methyl (ethyl,bromoallyl, bromopropyloxycarbonyl orchloropropyloxycarbonyl) benzene		
phthalic anhydride	1,3-Isobenzofurandione; Phthalic acid anhydride; 1,2-Benzenedicarboxylic anhydride; PAN; Phthalic anyhydride; phthalic acid anyhydride; 1,2-BENZENEDICARBOXYLIC ACID ANHYDRIDE; 1,2-BENZENDICARBOXYLIC ANHYDRIDE; o-Phthalic anhydride; Pthalic anhydride; Isobenzofuran-1,3-dione	≥0.1 - ≤1	CAS: 85-44-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe dust. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Storage code : IC

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Vinyl benzene	**NIOSH REL (United States, 10/2020)** TWA 10 hours: 50 ppm. TWA 10 hours: 215 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 425 mg/m³. **OSHA PEL Z2 (United States, 2/2013)** TWA 8 hours: 100 ppm. CEIL: 200 ppm. AMP 5 minutes: 600 ppm. **CAL OSHA PEL (United States, 1/2025)** Absorbed through skin. STEL 15 minutes: 425 mg/m³. STEL 15 minutes: 100 ppm. C: 500 ppm. TWA 8 hours: 215 mg/m³. TWA 8 hours: 50 ppm. **OSHA PEL 1989 (United States, 3/1989)** TWA 8 hours: 50 ppm. TWA 8 hours: 215 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 425 mg/m³. **ACGIH TLV (United States, 1/2025)** A3.

Section 8. Exposure controls/personal protection

	Ototoxicant. TWA 8 hours: 10 ppm. STEL 15 minutes: 20 ppm.
glass, oxide, chemicals	**NIOSH REL (United States, 10/2020) [FIBROUS GLASS DUST]** TWA 10 hours: 3 fibers/cm³. TWA 10 hours: 5 mg/m³. Form: Total. **NIOSH REL (United States, 10/2020) [MINERAL WOOL FIBER]** TWA 10 hours: 3 fibers/cm³. Form: Fibers of spec length. TWA 10 hours: 5 mg/m³. Form: Total. **CAL OSHA PEL (United States, 1/2025)** TWA 8 hours: 1 fibers/cm³. **ACGIH TLV (United States, 1/2025) [Continuous filament glass fibers]** A4. TWA 8 hours: 1 fibers/cm³. Form: Respirable fibers: length greater than 5 uM; aspect ratio equal to or greater than 3:1 as determined by the membrane filter method at 400-450X magnification (4-mm objective) phase contrast illumination.. TWA 8 hours: 5 mg/m³. Form: Inhalable fraction.
XYLENE	**CAL OSHA PEL (United States, 1/2025) [xylene]** STEL 15 minutes: 655 mg/m³. STEL 15 minutes: 150 ppm. C: 300 ppm. TWA 8 hours: 435 mg/m³. TWA 8 hours: 100 ppm. **OSHA PEL (United States, 5/2018) [Xylenes]** TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³. **OSHA PEL 1989 (United States, 3/1989) [Xylenes (o-, m-, p-isomers)]** TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³. STEL 15 minutes: 150 ppm. STEL 15 minutes: 655 mg/m³. **ACGIH TLV (United States, 1/2025) [p-xylene and mixtures containing p-xylene]** A4. Ototoxicant. TWA 8 hours: 20 ppm.
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin ethylbenzene	None. **NIOSH REL (United States, 10/2020)** TWA 10 hours: 100 ppm. TWA 10 hours: 435 mg/m³. STEL 15 minutes: 125 ppm. STEL 15 minutes: 545 mg/m³. **CAL OSHA PEL (United States, 1/2025)** STEL 15 minutes: 130 mg/m³. STEL 15 minutes: 30 ppm. TWA 8 hours: 22 mg/m³.

Section 8. Exposure controls/personal protection

	TWA 8 hours: 5 ppm. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³. **OSHA PEL 1989 (United States, 3/1989)** TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³. STEL 15 minutes: 125 ppm. STEL 15 minutes: 545 mg/m³. **ACGIH TLV (United States, 1/2025)** A3. Ototoxicant. TWA 8 hours: 20 ppm.
phthalic anhydride	**NIOSH REL (United States, 10/2020)** TWA 10 hours: 6 mg/m³. TWA 10 hours: 1 ppm. **CAL OSHA PEL (United States, 1/2025)** TWA 8 hours: 6 mg/m³. TWA 8 hours: 1 ppm. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 2 ppm. TWA 8 hours: 12 mg/m³. **OSHA PEL 1989 (United States, 3/1989)** TWA 8 hours: 1 ppm. TWA 8 hours: 6 mg/m³. **ACGIH TLV (United States, 1/2025)** A4. Absorbed through skin , Skin sensitizer , Inhalation sensitizer. TWA 8 hours: 0.002 mg/m³. Form: Inhalable fraction and vapor. STEL 15 minutes: 0.005 mg/m³. Form: Inhalable fraction and vapor. SL: 0.05 mg/100cm².

Biological exposure indices

Ingredient name	Exposure indices
Vinyl benzene	**ACGIH BEI (United States, 1/2025)** BEI: 150 mg/g creatinine, mandelic acid plus phenylglyoxylic acid [in urine]. Sampling time: end of shift. BEI: 20 µg/l, styrene [in urine]. Sampling time: end of shift.
XYLENE	**ACGIH BEI (United States, 1/2025) [xylenes (technical or commercial grades)]** BEI: 0.3 g/g creatinine, methylhippuric acids [in urine]. Sampling time: end of shift.
ethylbenzene	**ACGIH BEI (United States, 1/2025)** BEI: 150 mg/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift.

Section 8. Exposure controls/personal protection

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Solid.

Color : Yellow.

Odor : Aromatic.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Technically not possible to measure

Boiling point or initial boiling point and boiling range : 145 to 145°C (293 to 293°F)

Section 9. Physical and chemical properties

Flash point	:	Closed cup: 32°C (89.6°F) [Product does not sustain combustion.]
Evaporation rate	:	Not available.
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	:	Lower: 0.9% Upper: 6.1%
Lower and upper explosion limit/flammability limit	:	Not available.
Vapor pressure	:	0.24 kPa (1.82 mm Hg)
Relative vapor density	:	Not applicable.
Relative density	:	Not available.
Density	:	1.307 g/cm³
Solubility in water	:	Not available.
Miscible with water	:	No.
Partition coefficient: n-octanol/water	:	Not applicable.
Auto-ignition temperature	:	432°C (809.6°F)
Decomposition temperature	:	Not applicable.
Viscosity	:	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	No specific data.
Incompatible materials	:	No specific data.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result

Section 11. Toxicological information

Vinyl benzene	**Rat - Oral - LD50** 2650 mg/kg Toxic effects: Behavioral - Somnolence (general depressed activity) Liver - Other changes **Rat - Inhalation - LC50 Vapor** 11800 mg/m³ [4 hours] **Rat - Inhalation - LC50 Gas.** 2770 ppm [4 hours]
XYLENE	**Rat - Oral - LD50** 4300 mg/kg Toxic effects: Liver - Other changes Kidney, Ureter, and Bladder - Other changes **Rat - Inhalation - LC50 Gas.** 5000 ppm [4 hours]
ethylbenzene	**Rat - Oral - LD50** 3500 mg/kg Toxic effects: Liver - Other changes Kidney, Ureter, and Bladder - Other changes **Rabbit - Dermal - LD50** >5000 mg/kg
phthalic anhydride	**Rat - Oral - LD50** 1530 mg/kg Toxic effects: Behavioral - Somnolence (general depressed activity)

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name	Result
Vinyl benzene	**Rabbit - Skin - Mild irritant** Amount/concentration applied: 500 mg **Rabbit - Skin - Moderate irritant** Amount/concentration applied: 100 %
XYLENE	**Rat - Skin - Mild irritant** Duration of treatment/exposure: 8 hours Amount/concentration applied: 60 uL **Rabbit - Skin - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 mg **Rabbit - Skin - Moderate irritant** Amount/concentration applied: 100 %
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	**Rabbit - Skin - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 uL **Rabbit - Skin - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 2 mg
ethylbenzene	**Rabbit - Skin - Mild irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 15 mg

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Serious eye damage/eye irritation

Product/ingredient name	Result
Vinyl benzene	**Human - Eyes - Mild irritant** Amount/concentration applied: 50 ppm **Rabbit - Eyes - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 100 mg **Rabbit - Eyes - Severe irritant** Amount/concentration applied: 100 mg
XYLENE	**Rabbit - Eyes - Mild irritant** Amount/concentration applied: 87 mg **Rabbit - Eyes - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 5 mg
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin phthalic anhydride	**Rabbit - Eyes - Mild irritant** Amount/concentration applied: 100 mg **Rabbit - Eyes - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 50 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Classification

Product/ingredient name	OSHA	IARC	NTP
Vinyl benzene	-	2A	Reasonably anticipated to be a human carcinogen.
glass, oxide, chemicals	-	3	-
XYLENE	-	3	-
ethylbenzene	-	2B	-

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
Vinyl benzene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
XYLENE	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
phthalic anhydride	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
Vinyl benzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
ethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Aspiration hazard

Product/ingredient name	Result
Vinyl benzene	ASPIRATION HAZARD - Category 1
XYLENE	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Result

Not available.

Conclusion/Summary [Product] : Not available.

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Section 11. Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
FIBRAL LIGHTWEIGHT (OFFFIBL) (RE/98RT)	10037.1	59312.8	11717.1	52.2	N/A
Vinyl benzene	2650	N/A	2770	11.8	N/A
XYLENE	4300	1100	5000	N/A	N/A
ethylbenzene	3500	N/A	N/A	11	N/A
phthalic anhydride	1530	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result
Vinyl benzene	**Acute - LC50 - Fresh water** US EPA Daphnia - Water flea - *Daphnia magna* Age: ≤24 hours 23 mg/l [48 hours] Effect: Mortality **Acute - EC50 - Fresh water** Algae - Green algae - *Raphidocelis subcapitata* 33 mg/l [96 hours] Effect: Population
XYLENE	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 31 days; Size: 18.4 mm; Weight: 0.077 g 13.4 mg/l [96 hours] Effect: Mortality **EC50** Crustaceans - *Penaeus monodon* 3.82 mg/l [48 hours]
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	**LC50** Fish 2 mg/l [96 hours] **EC50** Daphnia 1.8 mg/l [48 hours] **EC50** Algae 11 mg/l [72 hours]
ethylbenzene	**Acute - LC50 - Marine water** Crustaceans - Brine shrimp - *Artemia sp.* - Nauplii Age: 2 to 3 13.3 mg/l [48 hours] Effect: Mortality **Acute - EC50 - Fresh water** Algae - Green algae - *Raphidocelis subcapitata* 3600 µg/l [96 hours] Effect: Population

Conclusion/Summary [Product] : Not available.

Section 12. Ecological information

Persistence and degradability

Product/ingredient name	Result
XYLENE	OECD 301 F 90% [28 days]

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
XYLENE	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Vinyl benzene	2.96	13.49	Low
XYLENE	3.12	8.1 to 25.9	Low
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2.64 to 3.78	31	Low
ethylbenzene	3.6	-	Low
phthalic anhydride	1.6	3.4	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA Toxic hazardous waste "U" List

Ingredient	CAS #	Status	Reference number
Xylene	1330-20-7	Listed	U239

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	UN3077	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (PAINT RELATED MATERIAL)	-	-	-	-
Transport hazard class(es)	9	-	-	-	-
Packing group	III	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Additional information

DOT Classification : **Reportable quantity** 4422.2 lbs / 2007.7 kg. The classification of the product is due solely to the presence of one or more US DOT-listed 'Hazardous substances' that are subject to reportable quantity requirements and only applies to shipments of packages greater than, or equal to, the product reportable quantity. Package sizes less than the product reportable quantity are not regulated as hazardous materials.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) PAIR: (2-methoxymethylethoxy)propanol; 4-tert-butylpyrocatechol

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 8(d) H and S data reporting: styrene; ethylbenzene

Clean Water Act (CWA) 307: ethylbenzene; toluene

Clean Water Act (CWA) 311: styrene; XYLENE ; ethylbenzene; toluene

TSCA 12(b) - Chemical export notification

Not applicable.

Section 15. Regulatory information

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1B
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Composition/information on ingredients

Name	%	Classification
Vinyl benzene	≥10 - ≤30	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 1B TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 ASPIRATION HAZARD - Category 1
glass, oxide, chemicals	≥1 - ≤5	CARCINOGENICITY - Category 2
XYLENE	≥1 - ≤5	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 ASPIRATION HAZARD - Category 1
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	≥0.1 - ≤1	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

Section 15. Regulatory information

ethylbenzene	≥0.1 - ≤1	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1
phthalic anhydride	≥0.1 - ≤1	ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	styrene XYLENE ethylbenzene	100-42-5 1330-20-7 100-41-4	≥10 - ≤30 ≥1 - ≤5 ≥0.1 - ≤1
Supplier notification	styrene XYLENE ethylbenzene	100-42-5 1330-20-7 100-41-4	≥10 - ≤30 ≥1 - ≤5 ≥0.1 - ≤1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: TALC; STYRENE; FIBROUS GLASS; XYLENE

New York : The following components are listed: Styrene; Xylene mixed

New Jersey : The following components are listed: TALC (NOT CONTAINING ASBESTOS FIBERS); STYRENE MONOMER; XYLENES; ETHYL BENZENE

Pennsylvania : The following components are listed: TALC; BENZENE, ETHENYL-; BENZENE, DIMETHYL-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Canada : All components are listed or exempted.

United States : All components are listed or exempted.

Section 16. Other information

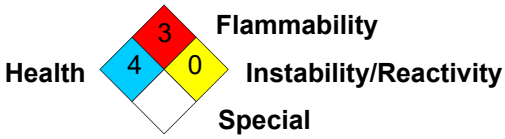
Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		3
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



History

Date of issue : 7/7/2026

Version : 5.01

Product stewardship and regulatory compliance.

Key to abbreviations : ATE = Acute Toxicity Estimate
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

Section 16. Other information

© 2026 Axalta Coating Systems, LLC and all affiliates. All rights reserved. Copies may be made only for those using Axalta Coating Systems products.