

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product identifier : RFLFBAL
Product name : RAPTOR FLAMEPROOF FLAT BLACK
Product type : Aerosol.
Other means of identification : RFLFB/AL
Date of issue/ Date of revision : 13 May 2026
Version : 1.1
Date of previous issue : 13 May 2026

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

1.3 Details of the supplier of the safety data sheet

U-POL LTD,
DENINGTON ROAD,
WELLINGBOROUGH,
NN8 2QH
+44 (0) 1933 230310
sds-competence@axalta.com

e-mail address of person responsible for this SDS : sds-competence@axalta.com

U-POL NETHERLANDS B.V,
DE GEER 14,
4004LT TIEL,
NETHERLANDS
+31 20 240 2216
sds-competence@axalta.com

1.4 Emergency telephone number

Supplier

Telephone number : +(44)-870-8200418

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Aerosol 1, H222, H229
Eye Irrit. 2, H319
STOT SE 3, H336

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

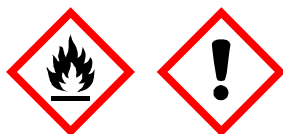
SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements**Hazard pictograms**

:

**Signal word**

: Danger

Contains

: methyl acetate

Hazard statements

: H222, H229 - Extremely flammable aerosol. Pressurised container: may burst if heated.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.

Precautionary statements**Prevention**

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 - Do not spray on an open flame or other ignition source.
P261 - Avoid breathing dust or mist.
P251 - Do not pierce or burn, even after use.

Response

: P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage

: P410 + P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Disposal

: Not applicable.

Supplemental label elements

: EUH066 - Repeated exposure may cause skin dryness or cracking.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

2.3 Other hazards**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII**

: This mixture contains substances that are assessed to be a PBT or a vPvB, refer to Section 3.2.

Other hazards which do not result in classification

: None known.

The mixture may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect.

SECTION 3: Composition/information on ingredients**3.2 Mixtures**

: Mixture

Product/ingredient name	Identifiers	%	Classification	Type
dimethyl ether	REACH #: 01-2119472128-37 EC: 204-065-8 CAS: 115-10-6 Index: 603-019-00-8	≥25 - ≤50	Flam. Gas 1A, H220 Press. Gas (Comp.), H280	[1] [2]
methyl acetate	REACH #: 01-2119459211-47 EC: 201-185-2 CAS: 79-20-9	≥25 - ≤50	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	[1] [2]

SECTION 3: Composition/information on ingredients

Reaction mass of ethylbenzene and xylene	Index: 607-021-00-X REACH #: 01-2119539452-40 EC: 905-588-0	≤4	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4	≤3	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≤3	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
octamethylcyclotetrasiloxane	REACH #: 01-2119529238-36 EC: 209-136-7 CAS: 556-67-2 Index: 014-018-00-1	<0.021	Flam. Liq. 3, H226 Repr. 2, H361f Aquatic Chronic 1, H410 (M=10) See Section 16 for the full text of the H statements declared above.	[1] [3] [4]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT

[4] Substance meets the criteria for vPvB

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

SECTION 4: First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed**Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
irritation
dryness
cracking
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂, powders, water spray.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

RAPTOR FLAMEPROOF FLAT BLACK

SECTION 5: Firefighting measures

Special protective equipment for fire-fighters : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.
In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type.
Keep away from heat, sparks and flame. No sparking tools should be used.
Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
Put on appropriate personal protective equipment (see Section 8).
Never use pressure to empty. Container is not a pressure vessel.
Always keep in containers made from the same material as the original one.
Comply with the health and safety at work laws.
Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

Seveso Directive - Reporting thresholds

Danger criteria

SECTION 7: Handling and storage

Category	Notification and MAPP threshold	Safety report threshold
P3a	150 tonnes	500 tonnes

7.3 Specific end use(s)**Recommendations** : Not available.**Industrial sector specific solutions** : Not available.**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Occupational exposure limits**

dimethyl ether

EH40/2005 WELs (United Kingdom (UK), 1/2020)STEL 15 minutes: 958 mg/m³.

STEL 15 minutes: 500 ppm.

TWA 8 hours: 400 ppm.

TWA 8 hours: 766 mg/m³.

methyl acetate

EH40/2005 WELs (United Kingdom (UK), 1/2020)STEL 15 minutes: 770 mg/m³.

STEL 15 minutes: 250 ppm.

TWA 8 hours: 616 mg/m³.

TWA 8 hours: 200 ppm.

n-butyl acetate

EH40/2005 WELs (United Kingdom (UK), 1/2020)STEL 15 minutes: 966 mg/m³.

STEL 15 minutes: 200 ppm.

TWA 8 hours: 724 mg/m³.

TWA 8 hours: 150 ppm.

2-methoxy-1-methylethyl acetate

EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin.STEL 15 minutes: 548 mg/m³.

TWA 8 hours: 50 ppm.

TWA 8 hours: 274 mg/m³.

STEL 15 minutes: 100 ppm.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs**Product/ingredient name**

dimethyl ether

Result**DNEL - General population - Long term - Inhalation**471 mg/m³Effects: Systemic

-

DNEL - Workers - Long term - Inhalation1894 mg/m³Effects: Systemic

methyl acetate

DNEL - General population - Long term - Oral

21.5 mg/kg bw/day

Effects: Systemic

SECTION 8: Exposure controls/personal protection

-	DNEL - General population - Long term - Dermal 21.5 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Dermal 43 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Inhalation 64 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Inhalation 133 mg/m ³ <u>Effects</u> : Local
-	DNEL - General population - Short term - Oral 203 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Short term - Dermal 203 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 300 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 620 mg/m ³ <u>Effects</u> : Local
-	DNEL - General population - Short term - Inhalation 3777 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - Workers - Short term - Inhalation 3777 mg/m ³ <u>Effects</u> : Systemic
Reaction mass of ethylbenzene and xylene	DNEL - Workers - Long term - Dermal 212 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 221 mg/m ³ <u>Effects</u> : Systemic
n-butyl acetate	DNEL - Workers - Short term - Dermal 11 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Oral 2 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Short term - Oral 2 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Dermal 3.4 mg/kg bw/day <u>Effects</u> : Systemic

SECTION 8: Exposure controls/personal protection

-	DNEL - General population - Short term - Dermal 6 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - Workers - Short term - Dermal 11 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Inhalation 12 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Inhalation 35.7 mg/m ³ <u>Effects</u> : Local
-	DNEL - General population - Short term - Inhalation 300 mg/m ³ <u>Effects</u> : Local
-	DNEL - General population - Short term - Inhalation 300 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 300 mg/m ³ <u>Effects</u> : Local
-	DNEL - Workers - Short term - Inhalation 600 mg/m ³ <u>Effects</u> : Local
-	DNEL - Workers - Short term - Inhalation 600 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 300 mg/m ³ <u>Effects</u> : Systemic
2-methoxy-1-methylethyl acetate	DNEL - Workers - Long term - Dermal 796 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 275 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - Workers - Short term - Inhalation 550 mg/m ³ <u>Effects</u> : Local
-	DNEL - General population - Long term - Inhalation 33 mg/m ³ <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Inhalation 33 mg/m ³ <u>Effects</u> : Local
-	DNEL - General population - Long term - Dermal 320 mg/kg bw/day <u>Effects</u> : Systemic

RAPTOR FLAMEPROOF FLAT BLACK

SECTION 8: Exposure controls/personal protection

-	DNEL - General population - Long term - Oral 36 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Short term - Oral 500 mg/kg bw/day <u>Effects</u> : Systemic
octamethylcyclotetrasiloxane	DNEL - Workers - Long term - Inhalation 6.017 ppm <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Oral 3.7 mg/kg bw/day <u>Effects</u> : Systemic
-	DNEL - General population - Long term - Inhalation 13 mg/m³ <u>Effects</u> : Local
-	DNEL - General population - Long term - Inhalation 13 mg/m³ <u>Effects</u> : Systemic
-	DNEL - Workers - Long term - Inhalation 73 mg/m³ <u>Effects</u> : Local
-	DNEL - Workers - Long term - Inhalation 73 mg/m³ <u>Effects</u> : Systemic

PNECs

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	Fresh water 0.327 mg/l
	Marine water 0.327 mg/l
	Sewage Treatment Plant 6.58 mg/l
	Fresh water sediment 12.46 mg/kg dwt
	Marine water sediment 12.46 mg/kg dwt
	Soil 2.31 mg/kg
	Soil 0.09 mg/kg
n-butyl acetate	Fresh water 0.18 mg/l
	Sewage Treatment Plant 35.6 mg/l
	Marine water 0.018 mg/l

SECTION 8: Exposure controls/personal protection

2-methoxy-1-methylethyl acetate	Fresh water sediment 0.981 mg/kg
	Marine water sediment 0.098 mg/kg
	Fresh water 0.635 mg/l
	Marine water 0.0635 mg/l
	Sewage Treatment Plant 100 mg/l
	Fresh water sediment 3.29 mg/kg dwt
octamethylcyclotetrasiloxane	Marine water sediment 0.329 mg/kg dwt
	Soil 0.29 mg/kg dwt
	Sewage Treatment Plant 100 mg/l
	Soil 0.16 mg/kg
	Sediment 0.128 mg/kg
	Marine water 0.044 mg/l
	Fresh water 0.44 mg/l

8.2 Exposure controls

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Use safety eyewear designed to protect against splash of liquids.

Skin protection**Hand protection**

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

SECTION 8: Exposure controls/personal protection

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

- Gloves**
- : Duration / breakthrough time: <1 hour,
 - Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)
 - Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)
 - The recommendation for the type or types of glove to use when handling this product is based on information from the following source:
 - Expert judgment
 - The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Body protection**
- : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
- Other skin protection**
- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection**
- : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
 - A management program to ensure safe use including proper fitting, training on handling, duration of use, cleaning and replacement of respirators must be in place.
 - Recommended:
 - EN 140 filter mask with AXP3 or ABEK2P3 filter according to EN 14387 or pressurized air respirator according to EN 14594.
 - Depending on the risk assessment of the workplace, other respirator types might be selected.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

- Environmental exposure controls**
- : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Black.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- Melting point/freezing point** : Technically not possible to measure
- Initial boiling point and boiling range** : Not applicable.
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Lower: 3.1%
Upper: 26.2%
Not available.
- Flash point** : Closed cup: -41°C (-41.8°F)
- Auto-ignition temperature** : 333°C (631.4°F)

SECTION 9: Physical and chemical properties

Decomposition temperature	: Not applicable.
pH	: Not applicable.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): Not available.
Solubility in water	: Not available.
Miscible with water	: Yes.
Partition coefficient: n-octanol/ water	: Not applicable.
Vapour pressure	: 213 kPa (1597.3 mm Hg)
Relative density	: Not available.
Density	: 0.872 g/cm ³
Vapour density	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.
Weight volatiles	: 82.5 % (w/w)
VOC content	: (2010/75/EU)

Particle characteristics

Median particle size	: Not applicable.
-----------------------------	-------------------

9.2 Other information**9.2.1 Information with regard to physical hazard classes**

Heat of combustion	: 22.29 kJ/g
---------------------------	--------------

Aerosol product

Type of aerosol	: Spray
------------------------	---------

Further information Not available.

9.2.2 Other safety characteristics

Miscible with water	: Yes.
----------------------------	--------

Further information Not available.

*room temperature (=20°C)***SECTION 10: Stability and reactivity**

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity****Product/ingredient name**

dimethyl ether

Result**Rat - Oral - LD50**

>99999 mg/kg

Rat - Dermal - LD50

>99999 mg/kg

Rat - Inhalation - LC50 Vapour309 g/m³ [4 hours]**Rat - Inhalation - LC50 Gas.**

164000 ppm [4 hours]

Toxic effects: Behavioral - Ataxia Behavioral - Coma

methyl acetate

Rat - Oral - LD50

>5 g/kg

Rabbit - Dermal - LD50

>5 g/kg

Reaction mass of ethylbenzene and xylene

Rat - Oral - LD50

3523 to 4000 mg/kg

Rabbit - Dermal - LD50

121236 mg/kg

Rat - Inhalation - LC50 Vapour

6350 to 6700 ppm [4 hours]

n-butyl acetate

Rat - Oral - LD50

10768 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Lung, Thorax, or Respiration - Other changes Liver - Other changes**Rabbit - Dermal - LD50**

>17600 mg/kg

Rat - Inhalation - LC50 Vapour

21.1 mg/l [4 hours]

octamethylcyclotetrasiloxane

Rat - Male - Oral - LD50

4800 mg/kg

Rat - Inhalation - LC50 Vapour36 g/m³ [4 hours]Toxic effects: Behavioral - Excitement Lung, Thorax, or Respiration - Dyspnea Other - Hair**Conclusion/Summary [Product]** : Not available.**Acute toxicity estimates**

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	N/A	27568.9	N/A	275.7	N/A
dimethyl ether	N/A	N/A	164000	309	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	11	N/A
n-butyl acetate	10768	N/A	N/A	21.1	N/A
octamethylcyclotetrasiloxane	4800	N/A	N/A	36	N/A

Skin corrosion/irritation**Product/ingredient name**

methyl acetate

Result**Rabbit - Skin - Mild irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 500 mg**Rabbit - Skin - Moderate irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 20 mg

octamethylcyclotetrasiloxane

Rabbit - Skin - Mild irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 500 mg**Conclusion/Summary [Product]** : Not available.**Serious eye damage/eye irritation****Product/ingredient name**

methyl acetate

Result**Rabbit - Eyes - Moderate irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 100 mg**Conclusion/Summary [Product]** : Not available.**Respiratory corrosion/irritation**

Not available.

Conclusion/Summary [Product] : Not available.**Respiratory or skin sensitization**

Not available.

Skin**Conclusion/Summary [Product]** : Not available.**Respiratory****Conclusion/Summary [Product]** : Not available.**Germ cell mutagenicity**

Not available.

Conclusion/Summary [Product] : Not available.**Carcinogenicity**

SECTION 11: Toxicological information

Not available.

Conclusion/Summary [Product] : Not available.**Reproductive toxicity**

Not available.

Conclusion/Summary [Product] : Not available.**Specific target organ toxicity (single exposure)**

Product/ingredient name	Result
methyl acetate	STOT SE 3, H336 (Narcotic effects)
Reaction mass of ethylbenzene and xylene	STOT SE 3, H335 (Respiratory tract irritation)
	STOT SE 3, H336 (Narcotic effects)
n-butyl acetate	STOT SE 3, H336 (Narcotic effects)
2-methoxy-1-methylethyl acetate	STOT SE 3, H336 (Narcotic effects)

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	STOT RE 2, H373

Aspiration hazard

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation dryness cracking
Ingestion	: No specific data.

SECTION 11: Toxicological information**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Long term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Potential chronic health effects**

Not available.

Conclusion/Summary [Product] : Not available.**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Reproductive toxicity** : No known significant effects or critical hazards.**Other information**

Not available.

SECTION 12: Ecological information**12.1 Toxicity****Product/ingredient name**

methyl acetate

Result**Acute - LC50 - Fresh water**Fish - Fathead minnow - *Pimephales promelas*Age: 28 to 32 days; Size: 17.5 mm; Weight: 0.087 g

320 mg/l [96 hours]

Effect: Mortality

Reaction mass of ethylbenzene and xylene

Acute - LC50

OECD 203

Fish - Trout - *Oncorhynchus mykiss*

2.6 mg/l [96 hours]

Acute - LC50

OECD 202

Daphnia - Daphnia - *Daphnia magna*

1 mg/l [24 hours]

Acute - EC50

OECD 201

Algae - Algae - *Selenastrum capricornutum*

2.2 mg/l [73 hours]

Chronic - NOEC

OECD 301F

Micro-organism - Activated sludge - *Activated sludge*

16 mg/l [28 days]

n-butyl acetate

Acute - LC50 - Marine waterFish - Inland silverside - *Menidia beryllina*

185 ppm [96 hours]

Effect: Mortality

octamethylcyclotetrasiloxane

Chronic - NOEC - Fresh waterFish - Rainbow trout, donaldson trout - *Oncorhynchus mykiss* -

Egg

SECTION 12: Ecological information

Age: 2 hours
 4.4 µg/l [90 days]
Effect: Multiple

Chronic - NOEC - Fresh waterDaphnia - Water flea - *Daphnia magna*

Age: <24 hours
 7.9 µg/l [21 days]
Effect: Mortality

Chronic - NOEC

STDMETH

Algae - Green algae - *Selenastrum capricornutum*

1 to 29 µg/l [96 hours]
Effect: Population

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
dimethyl ether	0.07	-	Low
methyl acetate	0.18	-	Low
Reaction mass of ethylbenzene and xylene	3.16	-	Low
n-butyl acetate	2.3	-	Low
octamethylcyclotetrasiloxane	6.488	13400 [EPA OTS 797.1520]	High

12.4 Mobility in soil

Soil/water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
dimethyl ether	No	N/A	N/A	No	N/A	N/A	N/A
methyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
Reaction mass of ethylbenzene and xylene	N/A	N/A	N/A	Yes	N/A	N/A	N/A
n-butyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
octamethylcyclotetrasiloxane	Yes	Yes	Yes	Yes	Yes	Yes	Yes

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
	15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1950	UN1950	UN1950	UN1950
14.2 UN proper shipping name	AEROSOLS	AEROSOLS	AEROSOLS	Aerosols, flammable
14.3 Transport hazard class(es)	2 	2 	2.1 	2.1 
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

ADR/RID : **Tunnel code** (D)

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****UK (GB)/REACH****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
PBT	octamethylcyclotetrasiloxane	Candidate	-	6/27/2018
vPvB	octamethylcyclotetrasiloxane	Candidate	-	6/27/2018

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
mixture	≥90	3
octamethylcyclotetrasiloxane	<0.021	70

Labelling : Not applicable.**Seveso Directive**

This product is controlled under the Seveso Directive.

Danger criteria

Category
P3a

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes

International regulations**Chemical Weapon Convention List Schedules I, II & III Chemicals**

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE = Acute Toxicity Estimate
 GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = GB CLP-specific Hazard statement
 IATA = International Air Transport Association
 IMDG = International Maritime Dangerous Goods
 IMO = International Maritime Organization

RAPTOR FLAMEPROOF FLAT BLACK

SECTION 16: Other information

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Aerosol 1, H222, H229 Eye Irrit. 2, H319 STOT SE 3, H336	On basis of test data Calculation method Calculation method

Full text of abbreviated H statements

H220	Extremely flammable gas.
H222, H229	Extremely flammable aerosol. Pressurised container: may burst if heated.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aerosol 1	AEROSOLS - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Gas 1A	FLAMMABLE GASES - Category 1A
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Press. Gas (Comp.)	GASES UNDER PRESSURE - Compressed gas
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Date of issue/ Date of revision : 5/13/2026

Version : 1.1

Date of previous issue : 5/13/2026

Notice to reader

RAPTOR FLAMEPROOF FLAT BLACK

SECTION 16: Other information

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

© 2026 Axalta Coating Systems, LLC and all affiliates. All rights reserved. Copies may be made only for those using Axalta Coating Systems products.