

SAFETY DATA SHEET

Section 1. Identification

Product identifier : WELD/AL
Product name : WELD #2 WELD-THROUGH ZINC RICH PRIMER AEROSOL
Date of issue : 6 May 2026
Version : 4

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

Supplier's details : U-POL AUSTRALIA PTY LTD.
 16 DARLING ST, MARSDEN PARK NSW 2765 AUSTRALIA.
 TEL: 02 4731 2655
 EMAIL: INFO@U-POL.COM.AU
 WEB: WWW.U-POL.COM.AU
 A.C.N. 633 592 819

U-POL NZ Ltd,
 C/O LINDSAY & ASSOCIATES,
 UNIT H, 12 AMERA PLACE, EAST TAMAKI, AUCKLAND
 TEL: 027 630 3691
 Email: Info@u-pol.co.nz
 Tech Support: technicalsupport@u-pol.com
 Web: www.u-pol.co.nz

Product information : (855) 6-AXALTA

Emergency telephone number : Australia (CHEMTREC): + (61) - 290372994
 New Zealand (National Poisons Centre): 0800 764 766

Section 2. Hazard(s) identification

Classified as **HAZARDOUS** according to the GHS criteria under Australian Work Health Safety (WHS) Act 2011.

Classified as **DANGEROUS GOODS** according to the Australian Dangerous Goods (ADG).

Classification of the substance or mixture : AEROSOLS - Category 1
 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

GHS label elements

Hazard pictograms :



Signal word : **DANGER**

Section 2. Hazard(s) identification

Hazard statements : H222, H229 - Extremely flammable aerosol. Pressurised container: may burst if heated.
H318 - Causes serious eye damage.
H336 - May cause drowsiness or dizziness.

Precautionary statements

Prevention : P280 - Wear eye or face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 - Do not spray on an open flame or other ignition source.
P261 - Avoid breathing dust or mist.
P251 - Do not pierce or burn, even after use.

Response : P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.

Storage : P410 + P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Repeated exposure may cause skin dryness or cracking.

Other hazards which do not result in classification : None known.

Section 3. Composition and ingredient information

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
dimethyl ether	30 - <60	115-10-6
acetone	10 - <30	67-64-1
n-butyl acetate	5 - <10	123-86-4
butan-1-ol	5 - <10	71-36-3
1-methoxy-2-propanol	5 - <10	107-98-2
Aluminium powder (stabilized)	1 - <3	7429-90-5
trizinc bis(orthophosphate)	1 - <3	7779-90-0
Kaolin	1 - <3	1332-58-7
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics	1 - <3	64742-48-9
Zinc powder - zinc dust (stabilized)	1 - <3	7440-66-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Section 4. First aid measures

- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
phosphorus oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurised contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Pressurised container: protect from sunlight and do not expose to temperature exceeding 50°C. Do not pierce or burn, even after use. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
dimethyl ether	Safe Work Australia (Australia, 1/2024) TWA 8 hours: 400 ppm. TWA 8 hours: 760 mg/m ³ . STEL 15 minutes: 500 ppm. STEL 15 minutes: 950 mg/m ³ .
acetone	Safe Work Australia (Australia, 1/2024) STEL 15 minutes: 2375 mg/m ³ . STEL 15 minutes: 1000 ppm. TWA 8 hours: 1185 mg/m ³ . TWA 8 hours: 500 ppm.
n-butyl acetate	Safe Work Australia (Australia, 1/2024) STEL 15 minutes: 950 mg/m ³ . STEL 15 minutes: 200 ppm. TWA 8 hours: 713 mg/m ³ . TWA 8 hours: 150 ppm.
butan-1-ol	Safe Work Australia (Australia, 1/2024) Absorbed through skin. PEAK: 50 ppm. PEAK: 152 mg/m ³ .
1-methoxy-2-propanol	Safe Work Australia (Australia, 1/2024) STEL 15 minutes: 553 mg/m ³ . STEL 15 minutes: 150 ppm. TWA 8 hours: 369 mg/m ³ . TWA 8 hours: 100 ppm.
Aluminium powder (stabilized)	Safe Work Australia (Australia, 1/2024) TWA 8 hours: 10 mg/m ³ . Form: Dust. TWA 8 hours: 5 mg/m ³ (as Al). Form: Welding fume.
trizinc bis(orthophosphate)	DFG MAC-values list (Germany, 7/2024) [Zinc and its inorganic compounds] Develop C. PEAK 15 minutes: 0.4 mg/m ³ 4 times per shift [Interval: 1 hour]. Form: respirable fraction. TWA 8 hours: 2 mg/m ³ . Form: inhalable fraction. TWA 8 hours: 0.1 mg/m ³ . Form: respirable fraction. PEAK 15 minutes: 4 mg/m ³ 4 times per shift [Interval: 1 hour]. Form: inhalable fraction.
Kaolin	Safe Work Australia (Australia, 1/2024) TWA 8 hours: 10 mg/m ³ .
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics	DFG MAC-values list (Germany, 7/2024) Develop D. TWA 8 hours: 50 ppm. TWA 8 hours: 300 mg/m ³ . PEAK 15 minutes: 100 ppm 4 times per shift [Interval: 1 hour]. PEAK 15 minutes: 600 mg/m ³ 4 times per shift [Interval:

Section 8. Exposure controls and personal protection

Zinc powder - zinc dust (stabilized)

1 hour].

DFG MAC-values list (Germany, 7/2024) [Zinc and its inorganic compounds] Develop C.

PEAK 15 minutes: 0.4 mg/m³ 4 times per shift [Interval: 1 hour]. Form: respirable fraction.

TWA 8 hours: 2 mg/m³. Form: inhalable fraction.

TWA 8 hours: 0.1 mg/m³. Form: respirable fraction.

PEAK 15 minutes: 4 mg/m³ 4 times per shift [Interval: 1 hour]. Form: inhalable fraction.

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls and personal protection

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Metallic.
Odour : Characteristic.
Odour threshold : Not available.
pH : Not applicable.
Melting point : Technically not possible to measure
Boiling point : Not applicable.
Flash point : Closed cup: -41°C (-41.8°F)
Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Lower and upper explosive (flammable) limits : Lower: 1.2%
Upper: 26.2%
Vapour pressure : 211.6 kPa (1587 mm Hg)
Vapour density : Not available.
Density : 0.799 g/cm³
Solubility(ies) :
Not available.
Partition coefficient: n-octanol/water : Not applicable.
Auto-ignition temperature : 270°C (518°F)
Decomposition temperature : Not applicable.
Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.
Flow time (ISO 2431) : Not available.

Aerosol product

Type of aerosol : Spray
Heat of combustion : 26.97 kJ/g

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid : Avoid all possible sources of ignition (spark or flame).

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
dimethyl ether	Rat - Oral - LD50 >99999 mg/kg
-	Rat - Dermal - LD50 >99999 mg/kg
-	Rat - Inhalation - LC50 Vapour 309 g/m ³ [4 hours]
-	Rat - Inhalation - LC50 Gas. 164000 ppm [4 hours] <u>Toxic effects:</u> Behavioral - Ataxia Behavioral - Coma
acetone	Rat - Oral - LD50 5800 mg/kg <u>Toxic effects:</u> Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Tremor
-	Rabbit - Dermal - LD50 2001 mg/kg
-	Rat - Inhalation - LC50 Vapour 21 mg/l [4 hours]
n-butyl acetate	Rat - Oral - LD50 10768 mg/kg <u>Toxic effects:</u> Behavioral - Somnolence (general depressed activity) Lung, Thorax, or Respiration - Other changes Liver - Other changes
-	Rabbit - Dermal - LD50 >17600 mg/kg
-	Rat - Inhalation - LC50 Vapour 21.1 mg/l [4 hours]
butan-1-ol	Rat - Oral - LD50 790 mg/kg <u>Toxic effects:</u> Liver - Fatty liver degeneration Kidney, Ureter, and Bladder - Other changes Blood - Other changes
-	Rabbit - Dermal - LD50 3400 mg/kg
-	Rat - Inhalation - LC50 Vapour 24000 mg/m ³ [4 hours]
1-methoxy-2-propanol	Rabbit - Dermal - LD50 13 g/kg
-	Rat - Oral - LD50 6600 mg/kg <u>Toxic effects:</u> Brain and Coverings - Other degenerative changes Behavioral - General anesthetic Lung, Thorax, or Respiration - Dyspnea

Section 11. Toxicological information

Kaolin	Rat - Oral - LD50 >5000 mg/kg
-	Rat - Dermal - LD50 >5000 mg/kg
-	Rat - Inhalation - LC50 Dusts and mists >5.07 mg/l [4 hours] OECD 436
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics	Rat - Oral - LD50 >6 g/kg

Skin corrosion/irritation

Product/ingredient name

acetone

Result

Rabbit - Skin - Mild irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 500 mg

-

Rabbit - Skin - Mild irritantAmount/concentration applied: 395 mg

butan-1-ol

Rabbit - Skin - Moderate irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 20 mg

1-methoxy-2-propanol

Rabbit - Skin - Mild irritantAmount/concentration applied: 500 mg

Zinc powder - zinc dust (stabilized)

Human - Skin - Mild irritantDuration of treatment/exposure: 72 hoursAmount/concentration applied: 300 ug l

Serious eye damage/eye irritation

Product/ingredient name

acetone

Result

Human - Eyes - Mild irritantAmount/concentration applied: 186300 ppm

-

Rabbit - Eyes - Mild irritantAmount/concentration applied: 10 uL

-

Rabbit - Eyes - Moderate irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 20 mg

-

Rabbit - Eyes - Severe irritantAmount/concentration applied: 20 mg

butan-1-ol

Rabbit - Eyes - Severe irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 2 mg

-

Rabbit - Eyes - Severe irritantAmount/concentration applied: 0.005 MI

-

Rabbit - Eyes - Severe irritantAmount/concentration applied: 1.62 mg

-

Rabbit - Eyes - Cornea opacity

OECD [Acute Eye Irritation/Corrosion]

Observation period: 7 daysIrritation score: 2.11

Not reversible

Respiratory corrosion/irritation

Not available.

Section 11. Toxicological information

Respiratory or skin sensitization

Not available.

Germ cell mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
acetone	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
n-butyl acetate	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
butan-1-ol	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
-	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
1-methoxy-2-propanol	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:
 pain
 watering
 redness
- Inhalation** : Adverse symptoms may include the following:
 respiratory tract irritation
 coughing
 nausea or vomiting
 headache
 drowsiness/fatigue
 dizziness/vertigo
 unconsciousness
- Skin contact** : Adverse symptoms may include the following:
 pain or irritation
 redness
 dryness
 cracking
 blistering may occur
- Ingestion** : Adverse symptoms may include the following:
 stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	11177.85 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name

Result

acetone

Acute - LC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*
10 mg/l [48 hours]

Effect: Mortality

-

Chronic - NOEC - Marine water

Algae - Green algae - *Ulva pertusa*
4.95 mg/l [96 hours]

Effect: Reproduction

-

Acute - EC50 - Marine water

Algae - Green algae - *Ulva pertusa*
20.565 mg/l [96 hours]

Effect: Reproduction

-

Chronic - NOEC - Fresh water

Crustaceans - Daphnia - *Daphniidae*
0.016 ml/l [21 days]

Effect: Population

-

Acute - LC50 - Fresh water

Fish - Guppy - *Poecilia reticulata*

Age: 4 to 12 months; Size: 2 to 10 cm; Weight: 0.5 to 14 g
5600 ppm [96 hours]

Effect: Mortality

n-butyl acetate

Acute - LC50 - Marine water

Fish - Inland silverside - *Menidia beryllina*
185 ppm [96 hours]

Effect: Mortality

butan-1-ol

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*
Age: 33 days; Size: 20.6 mm; Weight: 0.119 g
1730 mg/l [96 hours]

Effect: Mortality

-

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*
Age: 6 to 24 hours
1983 mg/l [48 hours]

Effect: Intoxication

1-methoxy-2-propanol

Acute - LC50

OECD 203
Fish - Trout
≥1000 mg/l [96 hours]

-

Acute - LC50

OECD 202
Daphnia - Daphnia
>21100 mg/l [48 hours]

Kaolin

Acute - LC50

OECD 203
Fish
>100 mg/l [96 hours]

-

Acute - LC50

Daphnia
>1100 mg/l [48 hours]

-

Acute - EC50

Section 12. Ecological information

Zinc powder - zinc dust (stabilized)	OECD 201 Algae >100 mg/l [72 hours] Chronic - NOEC - Fresh water Fish - common carp - <i>Cyprinus carpio</i> Age: 13 months; Size: 10.5 cm; Weight: 27.8 g 2.6 µg/l [4 weeks] Effect: Accumulation
-	Acute - LC50 - Marine water Fish - Mudskipper - <i>Periophthalmus waltoni</i> - Adult 12.21 µg/l [96 hours] Effect: Mortality
-	Chronic - EC10 OECD Daphnia - Water flea - <i>Daphnia magna</i> - Neonate Age: <24 hours 6.3 µg/l [21 days] Effect: Reproduction
-	Acute - EC50 - Fresh water US EPA Crustaceans - Water flea - <i>Ceriodaphnia dubia</i> - Neonate Age: <24 hours 34 µg/l [48 hours] Effect: Intoxication
-	Acute - EC50 Algae - Green algae - <i>Raphidocelis subcapitata</i> 0.005 mg/l [72 hours] Effect: Population
-	Chronic - EC10 - Fresh water OECD Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase 27.3 µg/l [72 hours] Effect: Population

Persistence and degradability

Product/ingredient name	Result
1-methoxy-2-propanol	OECD 301E 96% [28 days]

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
1-methoxy-2-propanol	-	-	Readily
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics	-	-	Readily

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
dimethyl ether	0.07	-	Low
acetone	-0.23	-	Low
n-butyl acetate	2.3	-	Low
butan-1-ol	1	-	Low
1-methoxy-2-propanol	<1	-	Low
trizinc bis(orthophosphate)	-	60960	High
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, <2% aromatics	-	10 to 2500	High

Mobility in soil

Soil/water partition coefficient : Not available.





Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	UN1950	UN1950	UN1950
UN proper shipping name	AEROSOLS	AEROSOLS	Aerosols, flammable
Transport hazard class(es)	2.1 	2.1  	2.1 
Packing group	-	-	-
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Section 14. Transport information

- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.
- Hazchem code** : Not available.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Section 16. Any other relevant information

History

Date of issue : 6 May 2026

Key to abbreviations :

- ACGIH = Association Advancing Occupational and Environmental Health
- ADG = Australian Dangerous Goods
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- DFG = Deutsche Forschungsgemeinschaft, German research funding organization
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MAK value = Maximum Permissible Concentration
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- STEL = Short-Term Exposure Limit
- TLV = Threshold Limit Value
- TWA = Time-Weighted Average

 Indicates information that has changed from previously issued version.

Notice to reader

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by

Section 16. Any other relevant information

applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

© 2026 Axalta Coating Systems, LLC and all affiliates. All rights reserved. Copies may be made only for those using Axalta Coating Systems products.